## FO Spec 161 finished product specification



## PRODUCT INFORMATION PUBLICATION

**PRODUCT GROUP:** 

Recipe base number: 72551

Name: Crispy toast

Produced by: CB Dordrecht

RECIPE NUMBER DATE OF ISSUE ISSUE NUMBER : 72551 : 27-06-2017 : 04

| PRODUCT DESCRIPTION    | Crispy toast is mainly made from flour (wheat, rye), vegetable fats, egg and after toasting sprinkled with herbs and rusk crumbs. Almost automatically prepared, from dough preparation until packaging. |  |  |  |
|------------------------|--|--|--|--|
| WEIGHT                 | 100 g : in accordance with the EEC-directives concerning e-mark  |  |  |  |
| RECIPE                 | toast : 80 % sprinkling : 20 %   |  |  |  |
| (based on mixing bowl) | flour : 86,3 %  wheat flour  |  |  |  |
|                        | (*ta = technical aid; not declarable)  |  |  |  |

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| total plate count   |   | :  | <5000 cfu/g             |  |
|---|---|--|-------------------------|--|
| yeast/ moulds   |   | :  | <400 cfu/g              |  |
| entrobacteriaceae   |   | :  | < 10 cfu/g              |  |
| listeria monocytogen  | es  | :  | <100 cfu/g              |  |
| 5 0   |   | :  | < 10 cfu/g              |  |
| salmonella  |   | :  | absent in 25 g          |  |
| Per   |   | 100 g  | piece                   | RI*  |
|   |   |  | 1 portion**             | on   |
|   |   |  | $\approx 3.7 \text{ g}$ | 2000 kcal  |
|   |   |  |                         | /day   |
| energy  | :   | 1778 kJ  | 66 kJ                   | -  |
|   | :   | 422 kcal   | 16 kcal                 | 0,8 %  |
|   |   | 40.5   | 2                       | A =  |
|   | :   | 10,2 g   | 0,4 g                   | 0,5 %  |
|   |   | 6.2 a  | 0.2 a                   | 1 2 0%   |
| -   |   |  |                         | 1,2 %  |
|   |   |  |                         | -  |
| - trans fatty acids   | :   | <0,1 g   | 0,0 g                   | -  |
| carbohydrate<br>of which  | :   | 70,1 g   | 2,6 g                   | 1,0 %  |
| - sugars,   | :   | 9,7 g  | 0,4 g                   | 0,4 %  |
| - polyols,  | :   | g  | g                       |  |
| - starch,   | :   | 60,5 g   | 2,2 g                   |  |
| fibre   | :   | 3,8 g  | 0,1 g                   | -  |
| protein   | :   | 10,6 g   | 0,4 g                   | 0,8 %  |
| salt<br>(based on sodium)   | :   | 1,64 g   | 0,06 g                  | 1,0 %  |
| minerals total  | :   | 3.3 g  | 0.1 g                   |  |
| sodium  | :   |  | , ,                     |  |
| * 'Reference intake of an average adult (8400 kJ/ 2 000 kcal)'  Humidity :approx. 3,5 % (range 0 – 7 %)  ** this product contains approximately 27 portions (1 portion = 1 toast ≈ 3,7 g) |   |  |                         |  |
|   | yeast/ moulds entrobacteriaceae listeria monocytogen staphylococcus aureu salmonella  Per  energy  fat     of which     - saturates,     - mono-unsaturates,     - polyunsaturates,     - trans fatty acids  carbohydrate     of which     - sugars,     - polyols,     - starch,  fibre  protein  salt     (based on sodium)  minerals total sodium  * 'Reference intal Humidity :a  ** this product contains ap | yeast/ moulds entrobacteriaceae listeria monocytogenes staphylococcus aureus salmonella  Per  energy :  fat :     of which     - saturates, :     - mono-unsaturates, :     - polyunsaturates, :     - trans fatty acids :  carbohydrate :     of which     - sugars, :     - polyols, :     - starch, ::  fibre ::  protein ::  salt :     (based on sodium)  minerals total :     sodium ::  * 'Reference intake of this product contains approduct contains approach contains approac | yeast/ moulds           | yeast/ moulds : <400 cfu/g entrobacteriaceae : <10 cfu/g listeria monocytogenes : <100 cfu/g staphylococcus aureus : <100 cfu/g salmonella : absent in 25 g  Per |

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| LEGAL PRODUCT NAME:  | toast sprinkled with breadcrumbs and herbs   |
|--|--|
| LIST OF INGREDIENTS  Pay attention to:  additives shall be stated by: their category name and the specific name or their appropriate E-number. (example: - ingredients:, emulsifier: lecithin,, or - ingredients:, emulsifier: E322,)  allergens shall be clearly marked by f.i. bold type font, if this is for some ingredients not clear use; or the type allergen behind this ingredient or use the "contain" sentence. (example: - ingredients:, yoghurt (milk), or: - ingredients:, yoghurt,; Allergen information: contains:, milk,) | Ingredients: flour (wheat flour, whole wheat flour, rye flour), glucose-fructose syrup, vegetable fats (palm kernel, palm, sunflower), yeast, salt, dried paprika 1%, dried parsley 0,7%, emulsifiers: sunflower lecithins E322 - mono- and diacetyl tartaric acid esters of mono- and diglycerides of fatty acids E472e; sugar, raising agents: sodium carbonates E500 - potassium carbonates E501; egg, malted barley extract, oat flakes, barley flakes, malted wheat flakes, wheat flakes, rice flour, wheat gluten.  Contains: wheat, rye, barley, oat (gluten), egg. Made in a factory also using: milk, sesame. |
| Remarks:   | palm is originated from RSPO SG egg is originating from barn egg   |

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| CERTIFICATION PROGRAMS          | Products on special certification programs shall be checked thoroughly on the requirements in this programs like claims and special mentionings. At this moment special certification programs are:  Organic (Bio) RSPO (sustainable palm oil) UTZ (cocoa products)   |
|---------------------------------|---|
| DISCLAIMER                      | Due to yearly fluctuations in the crops, is it possible that, for a qualitative good product and a product with a constant quality, there could be small changes in the list of ingredients, nutrition values and recipe during the year  |
| GENETIC MODIFIED<br>INGREDIENTS | The components of these product do not contain and are not derived from genetically modified organisms. Due to the ubiquitous presence of GMO organisms, absence of minor traces of GMO material cannot be guaranteed, but in any case, the content of GMO material in any of the above mentioned ingredients will be below 0.9%, in accordance to EU guidelines 1830/2003 and 1829/2003. |
| RADIATION                       | Our products and used raw materials are not radiated.   |
| NUTRITIONAL CLAIMS              | on using nutritional claims; there should be the nutritional value(s) on the text panel, other claim types are not allowed  |
| PRODUCT DATA                    | diameter : $45 \text{ mm} \pm 5 \text{ mm}$<br>height : $8 \text{ mm} \pm 3 \text{ mm}$<br>number of articles per unit : approx. 27<br>average weight per article : approx. 3,7 g   |
| CODING                          | best before date : day-month-year (11-01-2010)  |
| SHELF-LIFE                      | total : 12 months   |
| STORAGE CONDITIONS              | store away from heat and humidity   |
| STORAGE ADVISE                  | temperature : < 25.0 °C once opened: max 1 day, if not stored after opening in a closed container (otherwise product went soft)   |



| ALLERGEN – INFORMATION ALBA-LIST 2005 (Bold on regulation 1169/2011/EC annex II) |            |           |         |                         |
|--|------------|-----------|---------|-------------------------|
| Present as / at  | Ingredient | same line | factory | Remark                  |
| 01 Milk (protein)  | NO         | YES       | YES     | cow                     |
| 02 Milk - lactose  | NO         | YES       | YES     |                         |
| 03 Egg   | YES        | YES       | YES     | chicken                 |
| 04 Soybeans (protein)  | NO         | NO        | NO      |                         |
| 05 Soybeans (lecithin)   | NO         | NO        | NO      |                         |
| 06 Cereals containing gluten   | YES        | YES       | YES     | wheat, rye, barley, oat |
| 07 Wheat   | YES        | YES       | YES     |                         |
| 08 Rye   | YES        | YES       | YES     |                         |
| 09 Beef  | NO         | NO        | NO      |                         |
| 10 Pork  | NO         | NO        | NO      |                         |
| 11 Chicken   | NO         | NO        | NO      |                         |
| 12 Fish  | NO         | NO        | NO      |                         |
| 13 Crustaceans and Molluscs  | NO         | NO        | NO      |                         |
| 14 Maize   | NO         | YES       | YES     |                         |
| 15 Cocoa   | NO         | NO        | NO      |                         |
| 16 (yeast)   | YES        | YES       | YES     |                         |
| 17 Legumes / pulses  | NO         | NO        | NO      |                         |
| 18 Nuts  | NO         | NO        | NO      |                         |
| 19 Nut oil   | NO         | NO        | NO      |                         |
| 20 Peanuts   | NO         | NO        | NO      |                         |
| 21 Peanut oil  | NO         | NO        | NO      |                         |
| 22 Sesame  | NO         | YES       | YES     |                         |
| 23 Sesame oil  | NO         | NO        | NO      |                         |
| 24 Glutamate   | NO         | NO        | NO      |                         |
| 25 Sulphite  | NO         | NO        | NO      |                         |
| 26 (benzoic acid)  | NO         | NO        | NO      |                         |
| 27 (azo-dyes)  | NO         | NO        | NO      |                         |
| 28 (tartrazine)  | NO         | NO        | NO      |                         |
| 29 (cinnamon)  | NO         | NO        | YES     |                         |
| 30 (vanilla)   | NO         | NO        | NO      |                         |
| 31 Coriander   | NO         | NO        | NO      |                         |
| 32 Celery  | NO         | NO        | NO      |                         |
| 33 (umbelliferea)  | NO         | NO        | NO      |                         |
| 34 Carrot  | NO         | NO        | NO      |                         |
| 35 Lupine  | NO         | NO        | NO      |                         |
| 36 Mustard   | NO         | NO        | NO      |                         |
|  |            |           |         |                         |

| ELIGEBLE FOR | YES/NO | ELIGIBLE FOR  | YES/NO |
|--------------|--------|---------------|--------|
| VEGETARIANS  | NO     | ORGANOLOGISTS | NO     |
| VEGANS       | NO     | KOSHER        | NO     |

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|------------|-------------------|
|------------|-------------------|

| QUALITY GUARANTEE |   |  |
|-------------------|---|--|
|                   |   |  |
| QUALITY GUARANTEE | The quality guarantee is established in the quality system of the production plant, where - according to the BRC, IFS - the subjoined subjects are controlled: - the manufacturing and packing is established in working instructions and inspections on fixed standards - there are fixed procedures for:    * correcting measures    * treatment of products with shortcomings    * settlements of complaints - hygiene level by means of cleaning schemes and schemes for vermin abatement - periodical audits of the quality system by the Central Quality Department and external authorities - HACCP forms a part of the quality system and is as such established in the system. |  |
| HYGIENE           | By means of cleaning schemes and schemes for vermin abatement the hygiene level is monitored. Also periodical inspections take place by both internal and external experts.   |  |
| ENVIRONMENT       | Concerning the environment there is an Environmental Policy Plan in which subjects like control of waste flows are under discussion.  |  |

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|---------|--------------------|
|---------|--------------------|

| QUALITY GUARANTEE (continuation) |  |  |
|----------------------------------|--|--|
| QUALITY CONTROL                  | The quality inspections are established in the quality system, amongst other things this implies that the input, manufacturing- and final controls are established in the quality system. Herewith also the traceability of the product is guaranteed. |  |
| MICRO BIOLOGICAL<br>RESEARCH     | In view of the nature of the products there is no microbiological research during the manufacturing process. At least once a year the finished product is microbiological tested.  |  |
| ORGANOLEPTIC<br>EXAMINATION      | By way of an internal selected and trained taste panel our products are regularly tested on taste in connection with the tenability of the products. At least on every shift there are two taste tests on the finished products                        |  |
| НАССР                            | As instructed by the European Food and Drugs Act, HACCP as a control system constitutes part of the total quality control system.  |  |
| LEGISLATION                      | Our products fulfil the EC legislation concerning heavy metals, mycotoxins, contaminants   |  |
| ORGANIC CERTIFICATION            | n.a.   |  |

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