

**Finished Product Specification  
Product details**

**ONTVANGEN**  
Door Migklis om 08:30,22-4-21

Brand:	<b>GRATE BRITAIN®</b>
Product name:	Smoked Cheese Crackers
Product code:	ABGB102
Recipe:	593
Country of Origin:	UK
Unit Weight : (g e)	<b>45 g e</b>
Number of units per case	20
Product Description For Marketing Purposes:	Bite size crackers made with Smoked Dorest Red Cheddar.

Supplier name:	Artisan Biscuits Ltd
Supplier address:	Blenheim Road Ashbourne Derbyshire DE6 1HA
Commercial & Marketing contact	Mr John Siddall
Number	+44 (0) 1225 487998
Email	<a href="mailto:john@artisanbiscuits.co.uk">john@artisanbiscuits.co.uk</a>
Sales order contact	Mrs Kalbinder Bains
Number	+44 (0) 1335 342373
Email	<a href="mailto:kalbinder@artisanbiscuits.co.uk">kalbinder@artisanbiscuits.co.uk</a>
Technical contact	Ms Phena Lewis
Number	+44 (0) 1335 342373
Email	<a href="mailto:phena@artisanbiscuits.co.uk">phena@artisanbiscuits.co.uk</a>
24 Hour contact number	Mr John Siddall +44 (0) 7860 616569

Product Image (where applicable)	
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**ORGANOLEPTIC PROFILE:**

Appearance:	Golden square cracker
Texture:	Crisp
Aroma:	Smoked Cheddar
Flavour:	Smoked Cheddar cheese taste

**SHELF LIFE AND STORAGE**

Maximum Shelf life (from manufacture):	12 Months
Packaged in a Protective Atmosphere?	Yes
Storage Conditions	Cool and dry, keep out of direct sunlight. Store in an airtight container after opening
Date and Lot Marking	Best Before End DD / MM / YYYY LXXXXXXXX

**SPECIAL UINTEREST SUITABILITY**

Yes / No

Organic	No	
Vegetarian	Yes	
Vegan	No	
Kosher	No	
Halal	No	

Languages pre-printed on packaging:	
English	Yes
French	Yes
Spanish	Yes
German	Yes
Italian	Yes
Danish	Yes
Swedish	No
Dutch	No
Japanese	No

## Artisan Biscuits



### Finished Product Specification Ingredient & Nutritional info

**INGREDIENT BREAKDOWN**

Please note only % QUID values are given where required

Ingredients in descending order	Compound ingredients	% QUID (where applicable)	Function (where applicable)
Wheat Flour			
Smoked Dorset Red Cheddar	with colour:Anatto	34%	
Palm / Rapeseed Oils			
Autolysed Yeast			
Sea Salt			
Sodium Bicarbonate			Raising Agent

<b>Not suitable for nut allergy sufferers.</b>
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## Artisan Biscuits

### Finished Product Specification Ingredient & Nutritional info



#### NUTRITIONAL INFORMATION (UK / EU Format)

		Per 100g
Energy	kJ	1926
	kcal	458
Fat	g	16.8
of which saturates	g	9.1
Carbohydrates	g	55.8
of which sugars	g	1.2
Protein	g	19.8
Salt	g	4.2

**Finished Product Specification  
Food Intolerance**

**Food Intolerance:**

	Present in the recipe Yes / No	Source (if present)	used in the manufacturing environment
Cereals containing Gluten (Wheat, Rye, Barley, Oats etc)	Yes	Wheat Flour	Yes
Egg / Egg derivatives	No		Yes
Milk / Milk derivatives (including lactose)	Yes	Smoked Dorset Red Cheddar	Yes
Soy(a)	No		Yes
Celery / Celery derivatives	No		Yes
Mustard	No		Yes
Sesame / Sesame derivatives	No		Yes
Sulphites	No		Yes
Nuts / Nut Derivatives	No		Yes
Peanuts / Peanut Derivatives	No		No
Lupin / Lupin derivatives	No		No
Molluscs and derivatives	No		No
Crustaceans and derivatives	No		No
Fish and Derivatives	No		No
Meat / Poultry	No		No
Maize / maize derivatives	No		Yes
Malt / Malt derivatives	No		Yes
Yeast / Yeast derivatives	Yes	Autolysed Yeast	Yes
Additives	No		No
Artificial Colours	No		No
Artificial Flavourings	No		No
MSG and other glutamates	No		No
Preservatives	No		No
Added Salt	Yes	Sea Salt	Yes

Does the recipe contain:	Yes / No	Source (if present)	May contain
Genetically Modified Ingredients	No		--
Irradiated ingredients	No		--

**Finished Product Specification  
Micro & Testing**

**MICROBIOLOGICAL STANDARDS**

Test	Target	Reject	Frequency
TVC	<10 <sup>3</sup>	>10 <sup>5</sup>	3 times per year
Coliforms	<10	>10 <sup>4</sup>	3 times per year
Enterobacteriaceae	<10	>10 <sup>4</sup>	3 times per year
E. Coli	Absent in 10g	>100	3 times per year
Staphylococcus aureus	<10	>100	3 times per year
Yeasts	<10	>10 <sup>5</sup>	3 times per year
Moulds	<50	>10 <sup>4</sup>	3 times per year
Salmonella sp.	Absent in 50g	Present	3 times per year

Laboratory used:	Eclipse Scientific / ALS Food and Pharmaceutical
Accreditation:	UKAS 1282

**QUALITY CONTROL CHECKS**

	Expected Standard	Frequency
Raw Materials	Meet Specification	On delivery
Ingredients / Recipes	Checked off as added to mix	Every Mix
Baked Product checked against specification	Colour, weight, dimensions, taste	Start of mix
Weight Checks	Average weight	5 packs every 30 minutes
Packaging coding check	checked against specification	Start of batch, hourly
Metal Detection	Test packs rejected	Start of batch, hourly, End of Batch

**METAL DETECTION SENSITIVITY (Site CCP)**

	Ferrous	Non-Ferrous	Stainless Steel
Clear / Printed Film	1.5mm	1.5mm	2.5mm
Metallised Film	2.0mm	3.0mm	4.5mm
Printed Pouch	1.5mm	1.5mm	2.5mm

**Finished Product Specification  
Packaging**

<b>Unit Barcode (EAN-13)</b>	5014908002443
<b>Outer Barcode (ITF-14)</b>	05014908002450
<b>Number of units per case</b>	20
<b>Number of cases per layer</b>	16
<b>Number of Layers per Pallet</b>	8

<b>Number of cases per pallet</b>	128
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<b>Net Weight of unit (Kg e)</b>	0.045
<b>Net Weight of Units per case in (Kg)</b>	0.9

<b>Gross Weight of Case (Kg)</b>	1.18
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Primary / Secondary / Tertiary	Tropos Code	Description	Type of Material	Quantity / Case	Packaging Dimensions [mm]			
					L (mm)	W (mm)	H (mm)	Weight (Kg)
P - Film	RMPF043	GB Dorset Red Pouch Film	Plastic	20	170	120	40	0.005
S - Outer Case	RMPO018	Cardboard Outer case	Paper	1	315	222	179	0.179
S - OC Label	RMPL042	Generic White label	Paper	1	170		80	0.001
T - Pallet		Standard	Wood	N/A	1200	1000	150	15.000
T - Pallet corners	RMCV016	Corner protectors	Paper	N/A	45	45	120	0.217
T - Pallet shroud	RMCV008	Bubble wrap	Plastic	N/A				0.085
T - Pallet shroud	RMPF067	Stretch Wrap	Plastic	N/A				0.304

# Artisan Biscuits

## Finished Product Specification Process flow



### PROCESS FLOW SUMMARY


#### Cracker Pouches

Ingredients are weighed out manually to the recipe, mixed and dough processed through reducing rollers and cutting machine. Baked in convection rack ovens and cooled at ambient temperature. Packed into pouch bags which are heat sealed on a bag machine and screened by a metal detector before placing in final packaging.

### **WARRANTY STATEMENT.**

We warrant that the product supplied by Artisan Biscuits Ltd will comply with this specification and that it will

#### **For and on behalf of the supplier.**

<b>NAME</b>	Phena Lewis
<b>POSITION</b>	Technical Manager
<b>SIGNED</b>	
<b>DATE</b>	04/09/2019

#### **For and on behalf of Customer**

<b>NAME</b>	
<b>POSITION</b>	
<b>SIGNED</b>	
<b>DATE</b>	



**Finished Product Specification  
History of Amendments**

REVISION HISTORY

Date	Issue No:	Reason for amendment	Authorised by
20/07/2011	002	Re-issued in new format	PG
09/05/2013	003	Update to company organisation	PG
24/02/2014	004	Updated packaging in line with new EU FIR	PG
04/09/2019	005	Review and update for new coding format.	JM