

**Finished Product Specification**  
**Product details**

Brand:	<b>MILLER'S TOAST®</b>
Product name:	Fig & Sultana
Product code:	ABMT005
Recipe:	736
Country of Origin:	UK
Unit Weight : (g e)	<b>100 g e</b>
Number of units per case	6
Product Description For Marketing Purposes:	Fruity Miller's Toast® with Fig & Sultana, and other good ingredients from the Miller's table. The slimmest and crispiest 'toast' to partner pâté, your favourite cheese, creamy dips - or just to nibble

Supplier name:	Artisan Biscuits Ltd
Supplier address:	Blenheim Road Ashbourne Derbyshire DE6 1HA
Commercial & Marketing contact	Mr John Siddall
Number	+44 (0) 1225 487998
Email	<a href="mailto:john@artisanbiscuits.co.uk">john@artisanbiscuits.co.uk</a>
Sales order contact	Mrs Kalbinder Bains
Number	+44 (0) 1335 342373
Email	<a href="mailto:kalbinder@artisanbiscuits.co.uk">kalbinder@artisanbiscuits.co.uk</a>
Technical contact	Ms Phena Lewis
Number	+44 (0) 1335 340761
Email	<a href="mailto:phena.lewis@artisanbiscuits.co.uk">phena.lewis@artisanbiscuits.co.uk</a>
24 Hour contact number	Mr John Siddall +44 (0) 7860 616569

Product Image (For reference only, please request images if needed)	
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**ORGANOLEPTIC PROFILE:**

Appearance:	Thin slices of toast studded with inclusions
Texture:	Crispy
Aroma:	Fruity
Flavour:	Fruity

**SHELF LIFE AND STORAGE**

Maximum Shelf life (from manufacture):	12 Months
Packaged in a Protective Atmosphere?	Yes
Storage Conditions	Cool and dry, keep out of direct sunlight. Store in an airtight container after opening
Date and Lot Marking	Best Before End DD / MM / YYYY LXXXXXXXX

**SPECIAL UINTEREST SUITABILITY**

Yes / No

Organic	No	
Vegetarian	Yes	
Vegan	No	
Kosher	No	
Halal	No	

Languages pre-printed on packaging:	
English	Yes
French	Yes
Spanish	Yes
German	Yes
Italian	Yes
Danish	Yes
Swedish	Yes
Dutch	No
Japanese	No

**Finished Product Specification  
Ingredient & Nutritional info**

**INGREDIENT BREAKDOWN**

Please note only % QUID values are given where required

Ingredients in descending order	Compound ingredients	% QUID (where applicable)	Function (where applicable)
<b>Wheat flour</b>	Wheat flour		
	Calcium		
	Iron		
	Niacin		
	Thiamin		
<b>Buttermilk</b>			
Dried figs	Dried figs	28%	
	Rice flour		
Sultanans	Sultanans	21%	
	Sunflower oil		
Honey			
Soft brown sugar			
Extra virgin olive oil			
Sodium bicarbonate			Raising agent
Poppy seeds			
Lemon juice concentrate			
Sea salt			

**Not suitable for nut allergy sufferers.**

## Artisan Biscuits

### Finished Product Specification Ingredient & Nutritional info



#### NUTRITIONAL INFORMATION (UK / EU Format)

		Per 100g
Energy	kJ	1558
	kcal	370
Fat	g	4
of which saturates	g	0.6
Carbohydrates	g	71.9
of which sugars	g	38
Protein	g	8.3
Salt	g	1.7

**Finished Product Specification  
Food Intolerance**

**Food Intolerance:**

	Present in the recipe Yes / No	Source (if present)	used in the manufacturing environment
Cereals containing Gluten (Wheat, Rye, Barley, Oats etc)	Yes	Wheat Flour	--
Egg / Egg derivatives	No		Yes
Milk / Milk derivatives (including lactose)	Yes	Buttermilk	--
Soy(a)	No		Yes
Celery / Celery derivatives	No		Yes
Mustard	No		Yes
Sesame / Sesame derivatives	No		Yes
Sulphites	No		Yes
Nuts / Nut Derivatives	No		Yes
Peanuts / Peanut Derivatives	No		No
Lupin / Lupin derivatives	No		No
Molluscs and derivatives	No		No
Crustaceans and derivatives	No		No
Fish and Derivatives	No		No
Meat / Poultry	No		No
Maize / maize derivatives	No		Yes
Malt / Malt derivatives	No		Yes
Yeast / Yeast derivatives	No		Yes
Additives	No		No
Artificial Colours	No		No
Artificial Flavourings	No		No
MSG and other glutamates	No		No
Preservatives	No		No
Added Salt	Yes	Salt in the recipe	--

Does the recipe contain:	Yes / No	Source (if present)	May contain
Genetically Modified Ingredients	No		--
Irradiated ingredients	No		--

**Finished Product Specification  
Micro & Testing**

**MICROBIOLOGICAL STANDARDS**

Test	Target	Reject	Frequency
TVC	<10 <sup>3</sup>	>10 <sup>5</sup>	At least annually
Coliforms	<10	>10 <sup>4</sup>	At least annually
Enterobacteriaceae	<10	>10 <sup>4</sup>	At least annually
E. Coli	Absent in 10g	>100	At least annually
Staphylococcus aureus	<10	>100	At least annually
Yeasts	<10	>10 <sup>5</sup>	At least annually
Moulds	<50	>10 <sup>4</sup>	At least annually
Salmonella sp.	Absent in 50g	Present	At least annually

Laboratory used:	Eclipse Scientific / ALS Food and Pharmaceutical
Accreditation:	UKAS 1282

**QUALITY CONTROL CHECKS**

	Expected Standard	Frequency
Raw Materials	Meet Specification	On delivery
Ingredients / Recipes	Checked off as added to mix	Every Mix
Baked Product checked against specification	Colour, weight, dimensions, taste	Start of mix
Weight Checks	Average weight	5 packs every 30 minutes
Packaging coding check	checked against specification	Start of batch, hourly
Metal Detection	Test packs rejected	Start of batch, hourly, End of Batch

**METAL DETECTION SENSITIVITY (Site CCP)**

	Ferrous	Non-Ferrous	Stainless Steel
Clear / Printed Film	1.5mm	1.5mm	2.5mm
Printed Pouch	1.5mm	1.5mm	2.5mm

**Finished Product Specification  
Packaging**

<b>Unit Barcode (EAN-13)</b>	5014908008568
<b>Outer Barcode (ITF-14)</b>	05014908008575
<b>Number of units per case</b>	6
<b>Number of cases per layer</b>	36
<b>Number of Layers per Pallet</b>	8

<b>Number of cases per pallet</b>	288
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<b>Net Weight of unit (Kg e)</b>	0.1
<b>Net Weight of Units per case in (Kg)</b>	0.6

<b>Gross Weight of Case (Kg)</b>	0.9011
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Primary / Secondary / Tertiary	Tropos Code	Description	Type of Material	Quantity / Case	Packaging Dimensions [mm]			
					L (mm)	W (mm)	H (mm)	Weight (Kg)
P - Tray	RMPT034	Card toast tray	Paper	6	150	65	45	0.008
P - Film	RMPF101	240MM ProFormance PET HB/ PE 40mu	Plastic	6		240		0.003
P - Carton	RMPC657	EU Cranberry & Raisin Carton	Paper	6	75	55	200	0.020
S - Outer Case	RMPO091	Cardboard Outer case	Paper	1	126	246	220	0.115
S - OC Label	RMPL045	Outer Label	Paper	1		60	104	0.000
T - Pallet			Wood	N/A	1200	1000	150	15.000
T - Pallet corners		Corner protectors	Paper	N/A	45	45	120	0.217
T - Pallet shroud	RMCV008	Bubble wrap	Plastic	N/A				0.085
T - Pallet shroud	RMPF067	Stretch Wrap	Plastic	N/A				0.304

# Artisan Biscuits

## Finished Product Specification Process flow



### PROCESS FLOW SUMMARY


#### Toasts

Ingredients are weighed out manually to the recipe, they are mixed, processed, baked and sliced. Packed into liners which are then overwrapped on a flow wrap machine and screened by a metal detector before placing in final packaging.

#### WARRANTY STATEMENT.

We warrant that the product supplied by Artisan Biscuits Ltd will comply with this specification and that it will

#### For and on behalf of the supplier.

NAME	Phena Lewis
POSITION	Technical Manager
SIGNED	
DATE	23/02/2023

#### For and on behalf of Customer

NAME	
POSITION	
SIGNED	
DATE	



**Finished Product Specification  
History of Amendments**

REVISION HISTORY

Date	Issue No:	Reason for amendment	Authorised by
07/08/2020	001	New code and packaging	BC
01/04/2021	002	New outer case	BC
12/12/2022	003	Flour Enrichment	ME
23/02/2023	004	Revised Packaging	ME
17/03/2023	005	Corrected packaging information	ME